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D3245-043
Job Sheet 187295



Part No: D3245-043

Job Qty: 4 ea

Part Name: Door Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/29/18

Job Tracking No:

Due Date: 12/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 2 IPP Rev :A New Issue 07-09-11 JLM Verified By:EC IPP Rev:b ECN 1052 07-10-31
DD verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	4 Ea		12/13/18	0.00	0.00	Start Up Stores/Pkg-2			DAS 58
100	Packaging	4 pcs		12/13/18	0.00	0.00	Packaging1-3			9-89 58
110	Small Fab	4 pcs		12/13/18	0.00	1.89	Small Fab-3			DAS 9-89
120	QC	4 pcs		12/13/18	0.00	0.00	QC5			38
130	Packaging	4 pcs		12/13/18	0.00	0.00	Packaging3-1	57-88		9-89
140	QC21-SA	4 Ea		12/13/18	0.00	0.00	QC21			DEC 20 2018

Part Op 110 - 1-Install Studs and Gromets as per Dwg D3245 3-Bond Gasket using 3M ADHESIVE as per Dwg D3245 A/R 3M
Descriptions: 1300/1300L ADHESIVE Batch: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
127H-35 GAOI	Half Grommet	32 Ea (8 ea)	90-Start up Operation	5019358
2351-20-012-C3Y GAOI	Stud	32 Ea (8 ea)	90-Start up Operation	5034046
D3245-3 GAOI	Door	4 Ea (1 ea)	90-Start up Operation	5080038
D3245-7 GAOI	Gasket	4 Ea (1 ea)	90-Start up Operation	5105141

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	127H-35	32	244	0
	2351-20-012-C3Y	32	35	0
	D3245-3	4	4	0
	D3245-7	4	6	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job Part	DISPOSITION	DEPARTMENT/PROCESS			
		Skid-tube ☐ Machining ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date :	Mfg Date: 12/18/18 Job No: 137295	QTY Affected : _____		MRB (QSI042)	
		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Door Assembly PART NO: D3245 - 043 Serial No/Batch: S138200 Revision: Operation: Change No:		FAULT CATEGORY			
		☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up	☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread	